

**\*95632\***

January-16-13 8:06:12 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Customer:**

**Start Date:** 1/16/13      **Start Qty:** 1.00      **\*1\***

**Required Date:** 1/18/13      **Req'd Qty:** 1.00      **\* 1 \***

**Reference:**

**Approvals:**      **Process Plan:** */s/*      **Date:**      **Tooling:**      **Date:**

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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<b>Draw Nbr</b>	<b>Revision Nbr</b>
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### Set Up/ Run Hours

## Tool ID

**Tool #**

## Plan Code

**Accept Qty**

Reject  
QtyReject  
Number

**Insp.  
Stamp**

100

**\*100\***

DC

Document Control

## Memo

Photocopy bluefile & type labels per PPP D206-781-161KIV  
CHG 001

0.00

0.00

0.00

0.00

0.00

0.00

110

**\*110\***

## Packaging

### Packaging

## Pick Kit

## Memo

120

**\*120\***

QC

## Quality Control

QC4- 100% Inspect kits for completeness

## Memo

**Work Order ID 95632****\*95632\***

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January-16-13 8:06:12 AM

Item ID: D206-781-161KIV

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Rear Overhead-Ivory

Start Date: 1/16/13

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 1/18/13

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-161KIV

Location: \_\_\_\_\_

PPP rev

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

13/1/13

MLJ 13-01-18

WF  
13-1-18

# Picklist Print

January-16-13 8:06:12 AM

Page 1

Work Order ID: 95632

Parent Item: D206-781-161KIV

Parent Item Name: Rear Overhead-Ivory

Start Date: 1/16/13

Required Date: 1/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R24 Screw		Purchased	No				Each	201.0000		10			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		201							
				117619		1			117619				
				124215		200							
D3823-1KIV Overhead Rear, LH-Ivory		Manufactured	No				Each	0.0000					
D3823-2KIV Overhead Rear, RH-Ivory		Manufactured	No				Each	0.0000					
D3823-3KIV Overhead Rear, Center-Ivory		Manufactured	No				Each	0.0000					
NAS43DD3-68 SPACER		Purchased	No				Each	15.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST275		15							
				120142		15			120142				

Handwritten notes and signatures:

- 10 - JB
- 95173
- 13-01-18
- 95101
- 94986
- 13-01-16

REFERENCE ONLY Sm

DART AEROSPACE LTD.

IIN-D407-781-3

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5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
								D3823-1	REAR OVERHEAD, LH
								D3823-2	REAR OVERHEAD, RH
								D3823-3	REAR OVERHEAD, CENTER J
								AN525-10R24	SCREW
								NAS43DD3-68	SPACER
				1				D3824-1	HAT BIN
					1			D3824-3	HAT BIN
				6	6			D3851-1	DOUBLER
				4	4			AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6	4	NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

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Revision: A  
Date: 10.10.28

